

SB, EBZ7500/8500, Crankcase Torque, 2013-09

Affected models:

EBZ7500 966624301, EBZ7500RH 966709901, EBZ8500 966624501, EBZ8500 966710001

Affected serial number(s):

Introduced in production from 11200000 - 30910000

Description

In order to improve the integrity of the crankcase to volute cover joint a higher torque has been established for the above stated models. Detailed instructions are included below.

Step 1 Remove engine cover. Loosen and remove five self-tapping screws.



**Step 2 Tighten the four crankcase screws as shown.
Torque to 14Nm or 10.3ft/lbs**



Step 3 Re-install engine cover and torque the five self-tapping screws to:
3.5Nm or 2.6ft/lbs



Caution needs to be taken to ensure correct position of the exhaust gasket.

GOOD

BAD



Also pay attention to the spark plug cover.

GOOD

BAD



- Step 4** **Place a permanent green dot on serial number plate on all units.**
Place a permanent green dot on Carton decal for units still in boxes.

Sample


Parts information
New part no.

xxx xx xx-xx

Part description

Name of the part

Old part no.

xxx xx xx-xx

Action

Normal warranty applies (Immediate action required).

Warranty reporting
Component code: 101

Defect code: 19

Text: B1310001

Time units (6 minutes): 3 units

Affected market(s): US only